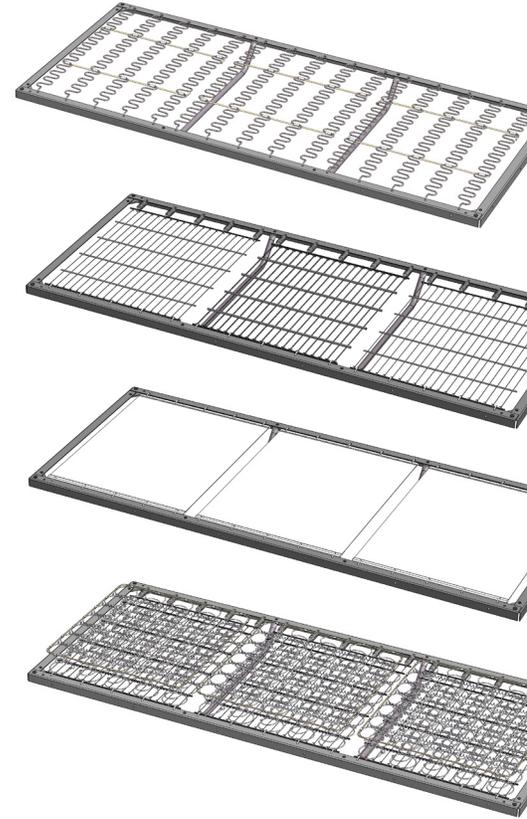
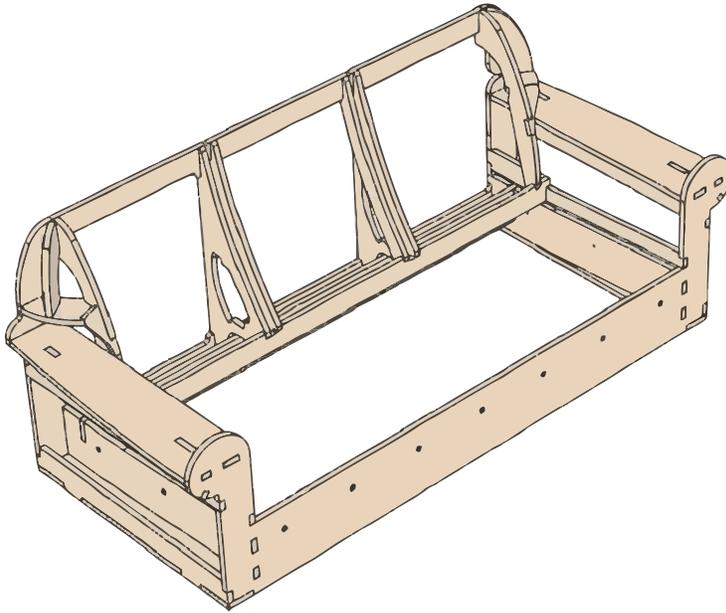


STANDARDIZED STEEL FRAME SYSTEM



One frame – UNLIMITED seat choices.

- Reduces stress on wood frame
- Makes high-leg, thin seats possible
- Reduces cost of wood frame
- Standardization allows for assembly automation
- Improves through-put time
- Can be installed in frames before the glue has cured
- Reduces spring-up labor



Single



Love Seat



Sofa



Sectional

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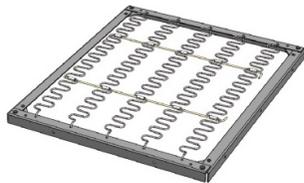
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STEEL FRAME SEATING SYSTEM OPTIONS

INDIRECT SUSPENSION SYSTEMS

Indirect Suspensions

- Pulled front-to-back
- Interchangeable steel frame sizes (upholstered furniture frames can be the same)
- Separate, independent seat suspension sections
 - Eliminates lean-out toward arms
 - No disruption between furniture occupants
 - Provides clearance for Seat Stretchers - saves space when stacking



Sinuous Wire Springs
with Z-Hook Ends



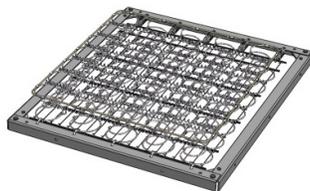
Strap Webbing
with Hook Hangers
(Various Strap Webbings Available)



Perma-Eze Plus
Helical Suspended Grid



Sheet Webbing
US Patent 10,111,528
(Various Sheet Webbings Available)



Seat Pleaser
Wire-Laced Coil Spring Unit -
Helical Suspended

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